

Aeration Blower

**MA€**Turbo<sup>™</sup>

for sewage-treatment plant

# Magnetic Bearing

We thought that if we could develop a non-contact type shaft bearing that didn't require oil lubrication, we could give birth to a revolutionary blower with superior efficiency and performance over conventional blowers. To achieve this, we adopted a magnetic bearing system, which led to the introduction of the MAG Turbo.



Permanent Magnet

Radial Magnetic Bearing ···· Current for AMB (Controlled)

#### content for AMB (controlled)

## Kawasaki AMB Control (Active Magnetic Bearings)

Thrust Magnetic Bearing

Active magnetic bearings, electromagnet, are one of the core technologies of MAG Turbo. The rotor is levitated by the magnetic bearings, which attract the rotor in either direction. The clearance between the rotor and the bearings is extremely tight ; approx.500  $\mu$ m.

The active magnetic bearing controller uses position sensors to accurately determine the rotor's position relative to the X, Y, and Z axes at all times.

The rotor is maintained in its optimal position by controlling the amount of electric currents that flows through the bearings. The motor contains a rotor that rotates at high speed as an integrated system. The rotating speed is variable via inverter control, which optimizes the speed according to inlet conditions. The rotor supported by the magnetic bearings has an impeller attached to the shaft end directly.



# MW Power

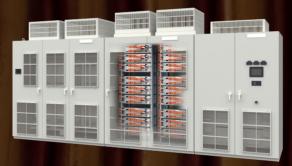
Development for large sized MAG Turbo with Kawasaki Heavy Industries electronic control technology.We have developed accurate levitating control system for large capacity blower and heavy rotor.

#### MA€Turbo<sup>™</sup> Flow Range

# Saving Energy

## High Speed Drive System with Medium Voltage

Inlet Guide Vane



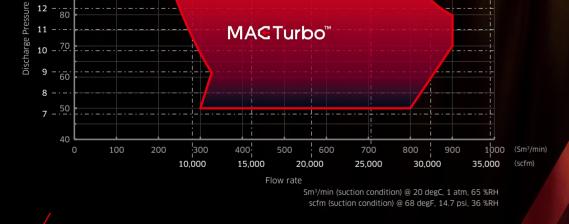
#### Frequency Inverter with Multi-level PWM Control

#### The rotation speed is variable via high spec inverter

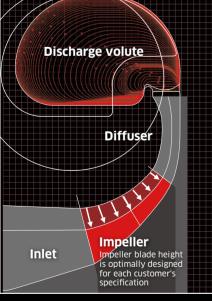
Multi-level PWM control enables our inverter to receive 6.6 kV-10 kV, and to output high frequency to the high speed motor. Inverter efficiency achieves approx.97%, including input transformer's efficiency.

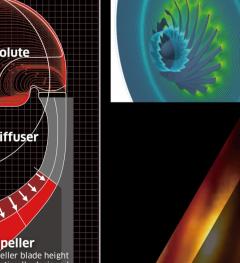
**Inverter Speed Control** 

## **OIL** FREE



#### The custom-made impeller for customer's specification





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## **Dual Flow Control**

MAG Turbo enables stable and efficient air supply in order to follow up daily variable water inflow load such as air flow capacity, air pressure and water quality by Dual Flow Control: Inlet Guide Vane (IGV) Control and Variable Rotor Speed Control. Dual Flow Control attains high partial load efficiency and wide range of flow capacity, achieving high performance by shifting performance curve to the most efficient point in response to daily variable required water inflow load.

### Anytime Highly Efficient Operation

Efficient operational range of each performance curve can be controlled.

50% 105%

IVG Ang

Air Flow

## Detail

### Product Features

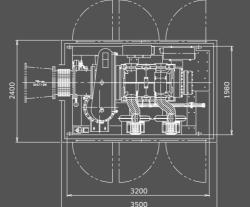
Product F	eatures		
General Data			
Blower Type	High speed motor driven s stage turbo blower with magnetic bearing		
Installation Condition	Indoor, Non-hazardous area 0 $\sim$ 40 $^\circ$ C (32 $\sim$ 104 $^\circ$ F)		
Gas	Air		
Allowable inlet temp.	-40 $\sim$ 40 °C (-40 $\sim$ 104 °F)		
Environment Category	C2 (IEC 60721-3-3)		
Motor Output Range	Up to 1,300 kW (1,743 hp)		
Variable Speed Range	Up to 11,500 rpm		
Bearings	Active magnetic bearing (AM		
Auxiliary Equipment	Closed-loop water cooling ur with air-cooled radiator UPS for AMB controller		
Certificate	EMC tested (IEC-61800-3)		

formance Dat	MAG Turbo Technical Data a
Capacity Range	300 to 920 m³/min (10,600 to 32,500 ft³/min) at 20 °C (68 °F) , 101.3 kPa (14.7 psi), 65 %RH
Regulation Range	45 - 100 % of design flow
Regulation Control	Variable speed control and Inlet guide vane

Design Pressure Range 50 to 100 kPaG (7.25 ~ 14.5 psiG)

## Electric Power Supply Main Power Supply 6,000 / 6,600 V (50 Hz or 60 Hz) (Customizable ; 4,600 ~ 10,000 V) Auxiliary Power Supply 230 V (Customizable ; 200 ~ 440 V) \*Following systems for motor jacket cooling are available

a) Water cooling \*1 (primary) × Air cooing (secondary)
 b) Water cooling \*1 (primary) × Water cooling\*2 (secondar)
 1 Mixture of Coolant & Purified water
 \*2 Specified industrial water
 Motor direct cooling by industrial water is not available



ne actual

ion point

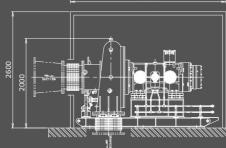
One actual

Pressure

20%

operation poin

90%



	L	5100		1	L1100
2800					
-77	/	<u>.</u>	1		<i></i>

naximum operation point

IGV : Inlet Guide Vane

100%\_100%

Variable Frequency Drive Control Panel

#### Outline Dimension (mm) and Weight (kg)

#### Blower Unit

 Blower Unit
 W3,100 × D2,000 × H2,100 , 7,000 kg

 Enclosure
 W3,500 × D2,400 × H2,600 , 2,100 kg

#### Variable Frequency Drive

2,000 H (High Load Model) W5,800 × D1,200 × H2,800 , 8,000 kg 1,000 H (Low Load Model) W5,100 × D1,100 × H2,800 , 7,000 kg

Blower package can be packed in High cube container.

## Inlet and discharge nozzles can be freely customized to any directions.



Powering your potential

Saving Energy by Pressure Control

**Conventional Operation** 

MAGTur

Pressur

2500

20000

1500

1000

and commissioning support.

## Active Variable Pressure Control System

Variable Pressure Control by Kawasaki MCP (Master Control Panel) revolutionizes aeration system

**Constant Pressure Control** 

Header Pressure

Controlled independently

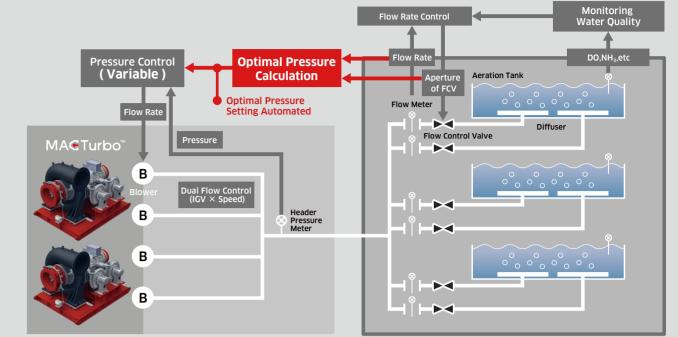
Constant header pressure control results in enormous unnecessary pressure loss at FCV

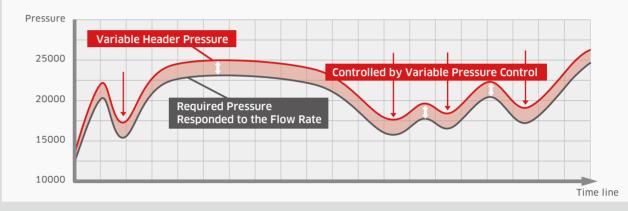
awasaki Remote Service

Kawasaki Remote Service includes performance check, fault analysis,

## Flow Rate × **Pressure** = Power Consumption

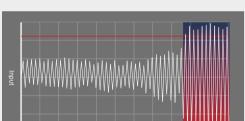
## Variable Pressure Control ECO-Operation





Variable pressure control optimizes the required header pressure

MAG Turbo imes Kawasaki Gas Turbine imes Energy & Environment Management System



#### Remote Performance Check and Fault Analysis

Adjusted by Flow Control Valve

Kawasaki Remote Service enables remotely to check current operation and performance. Using this remote service, we suggest proper maintenance schedules according to operational data gathered. When breakdown happens,

Time line



## MAG Turbo (Aeration Blower)

MAG turbo is a high-speed motor driven single stage turbo blower with an active magnetic bearing, using high-speed permanent magnetic motor and frequency inverters with Multi-level PWM control. MAG Turbo can handle large capacity, whose range was impossible to cover with levitating blowers until Kawasaki developed. This development enables to match cogeneration system.



The system compares operational log data immediately after a breakdown with a trouble analyzing matrix based on past breakdowns and other factors. The system can automatically identify malfunctioning parts and the causes of the problem.



### Remote Commissioning Support

The remote commissioning support function uses smartglasses to remotely view on-site conditions and extract data for the support of commissioning. It helps to give technical advices to on-site workers based on operational, and to adjust operational programs to fit actual conditions for secured commissioning.



## **Gas Turbine Cogeneration System**

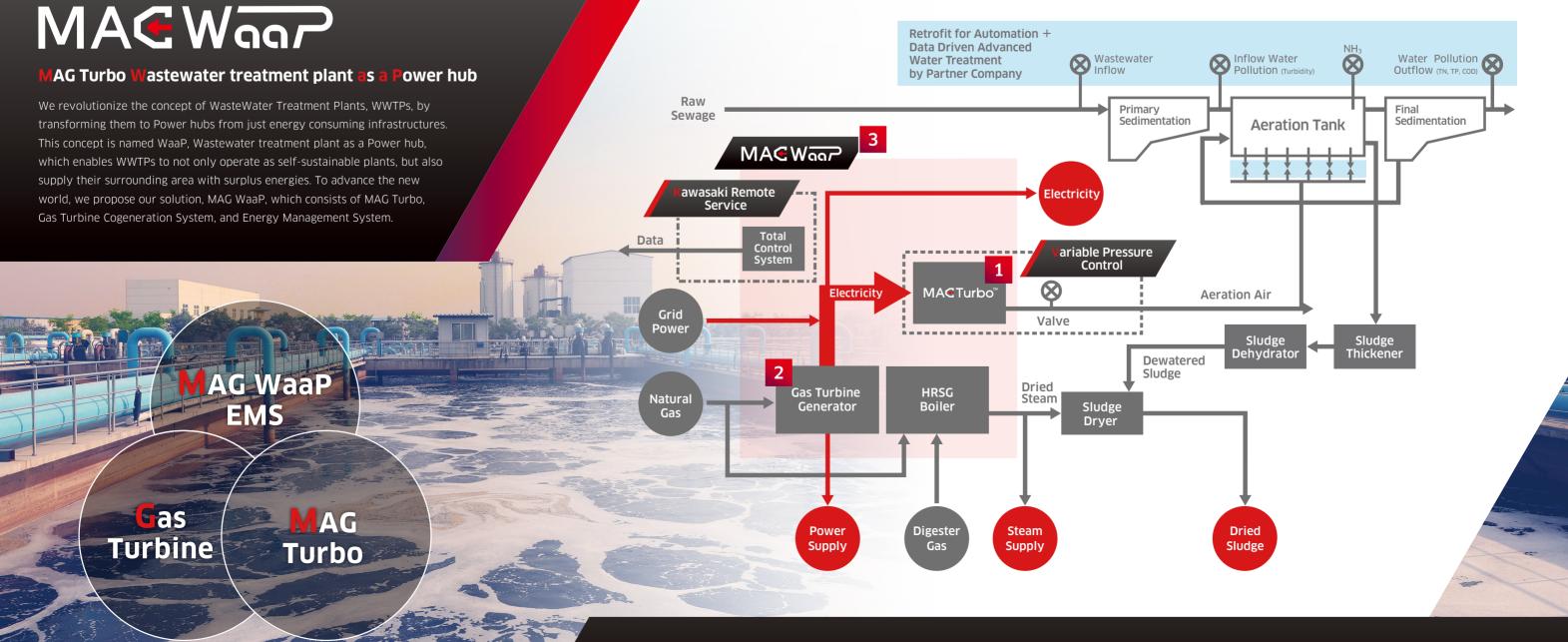
CHP (Combined Heat and Power) / Cogeneration is one type of distributed power. With this approach, energy security can be boosted by installing generators in the area where both heat and power are consumed, and more efficiently using energy by utilizing the heat produced during generation.

Our products provide various types of CHP solutions to suit the customer's specific needs for a combination of electrical and thermal energy.

### MAG WaaP EMS (Energy Management System)

MAG WaaP Energy Management System, MAG WaaP EMS, manages each component such as blowers and generators as the integrated control systems.

It constantly monitors current process conditions, and optimizes outputs to components, these outputs which are calculated with parameters of performance, cost, and environmental data.



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